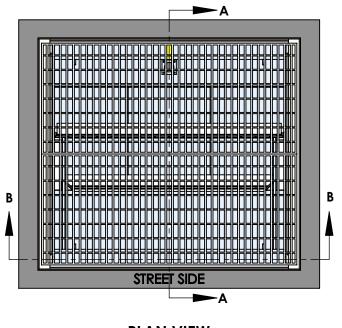


NOTES:

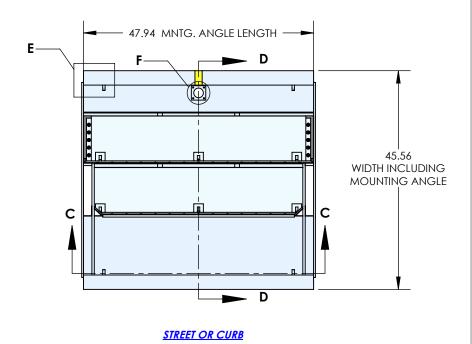
- 1. FLOODGATE MATERIALS:
- ALL ALUMINUM SHEET AND PLATE GRADE 5052 MIN Fy=25.8 KSI
- FLAT BARS, STRUCTURAL ANGLES, HINGES ALUMINUM GRADE 6061 MIN Fy=35 KSI
- 2. ALL BOLTS TO BE STAINLESS STEEL GRADE 304, MIN Fy=90 KSI.
- 3. ALUMINUM TO BE WELDED WITH ALUMINUM WIRE ER 4043 AWS A5.10
- 4. ALL WELDS REQUIRED FOR STRUCTURAL STRENGTH OF THE GATES AND ENCLOSURE ARE CALLED OUT ON THESE DRAWINGS. ALL OTHER WELDING, NOT SHOWN OR CALLED OUT ON THESE DRAWINGS, ARE ESSENTIALLY NON-STRUCTURAL WELDS OR WELDS WITH NEGLIGIBLE LOADS AND RESULTING STRESSES. THESE WELDS ARE TO BE SELECTED BY THE FABRICATOR.
- 5. GATE GASKET(S) ARE EPDM RUBBER.
- 6. GATES ARE FILLED WITH HIGH DENSITY CLOSED CELL FOAM.
- 7. TOTAL WEIGHT: 332.89 LBS

Flood	Preak	
REVOLUTIONARY FL	OOD CONTROL	
http://www.floodbreak.com		
SCALE:		
DRAWN:		
CHECKED:		
APPROVED:		
SHEET 1 OF 9		

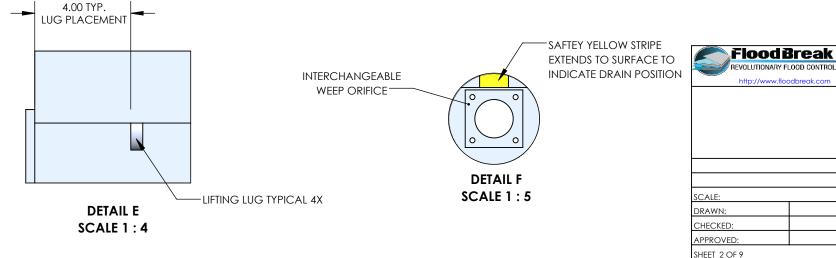
TYPICAL VERTICAL VENT SYSTEM

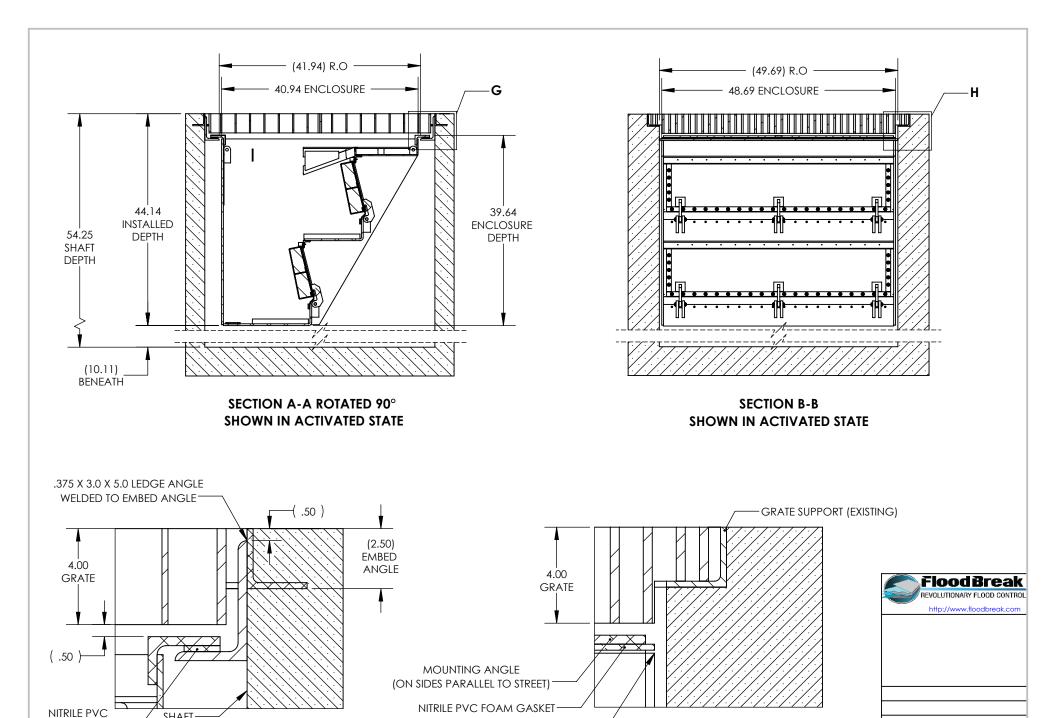


PLAN VIEW



PLAN VIEW
GRATE AND SHAFT HIDDEN FOR CLARITY





WATER TIGHT SEAL BETWEEN

VVS AND SHAFT BY OTHERS

DETAIL H

SCALE 1:4

FOAM GASKET

DETAIL G

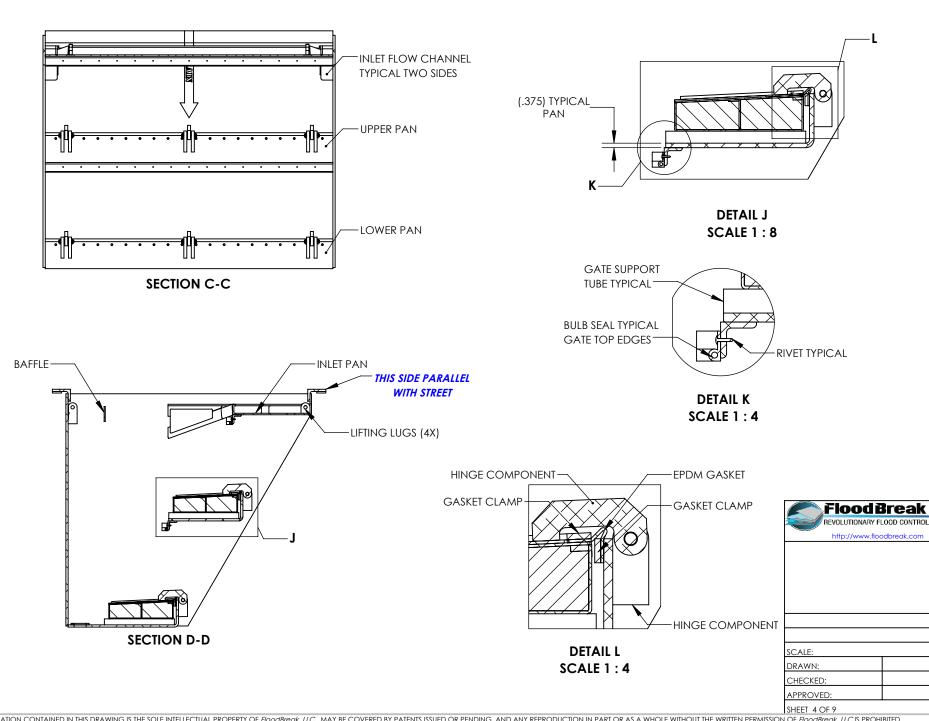
SCALE 1:4

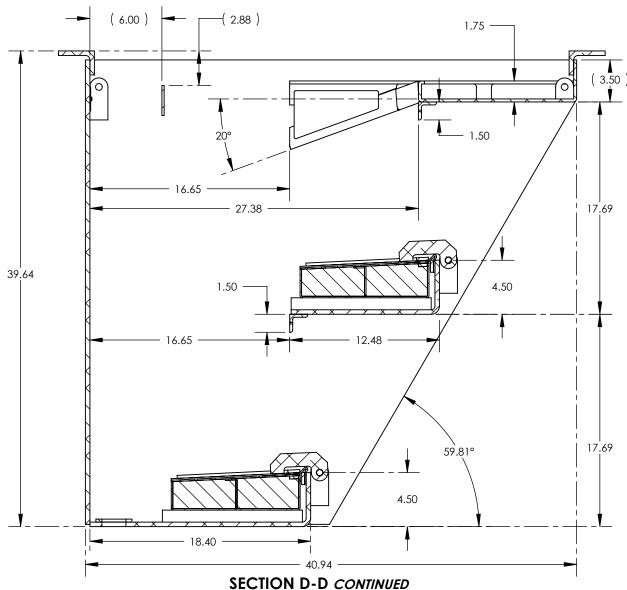
SCALE:

DRAWN:

CHECKED:

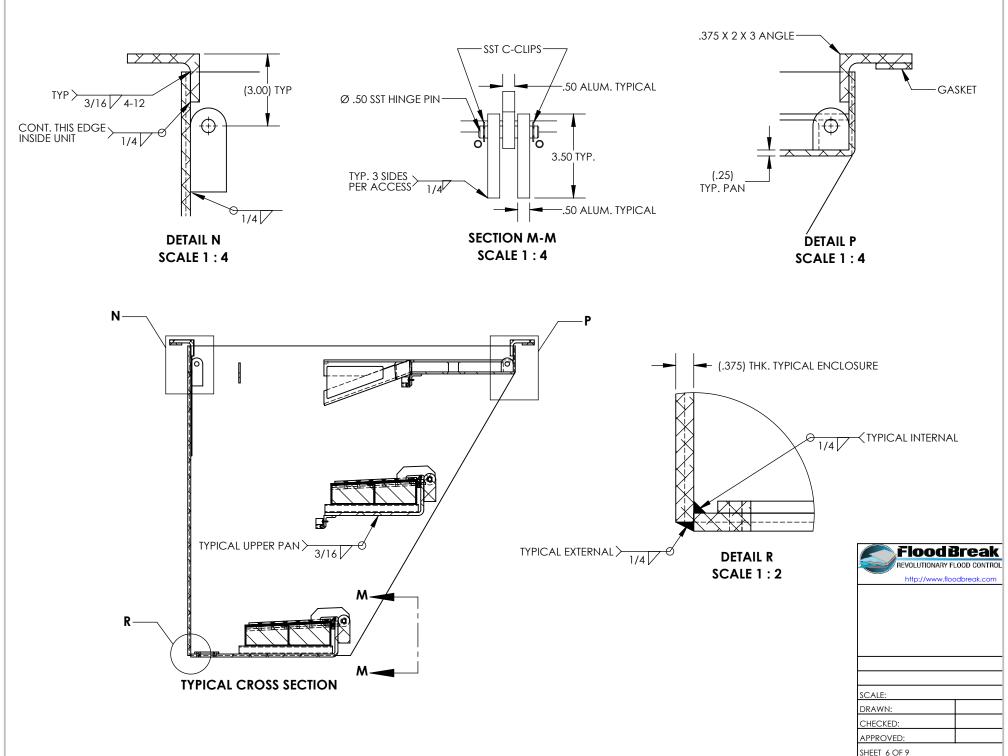
APPROVED:

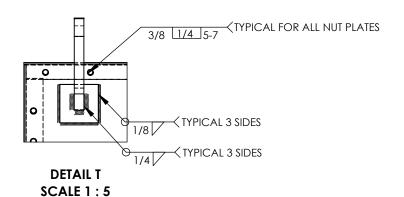


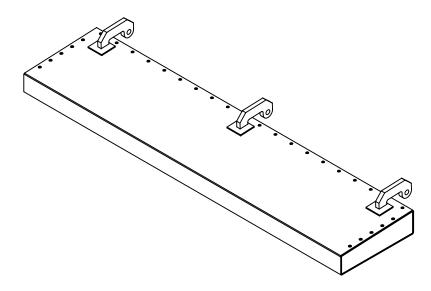


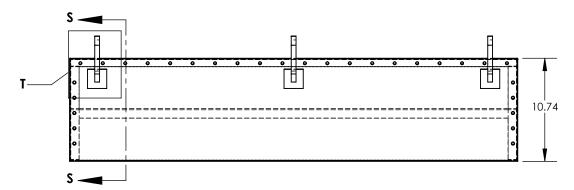
SECTION D-D CONTINUED
BULB GASKET REMOVED FOR CLARITY

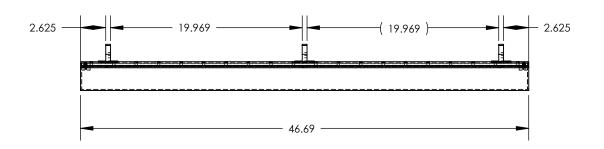
Flood Break REVOLUTIONARY FLOOD CONTROL http://www.floodbreak.com			
SCALE:			
DRAWN:			
CHECKED:			
APPROVED:			
SHEET 5 OF 9			







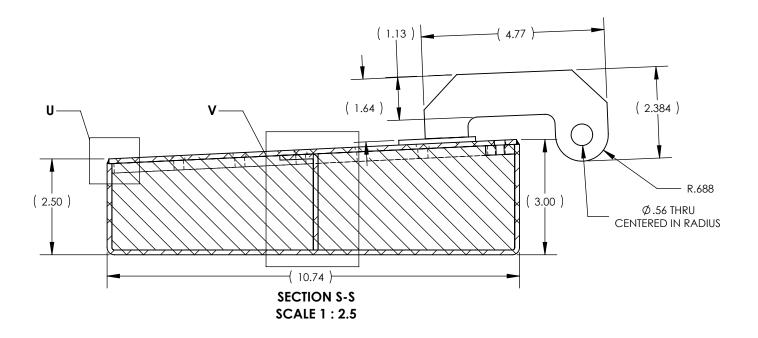


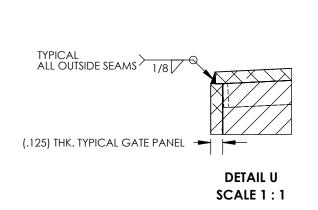


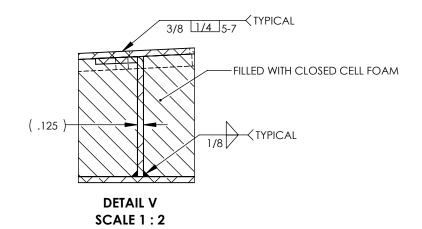
	Flood E	Break
RI	EVOLUTIONARY F	OOD CONTROL
	http://www.floo	odbreak.com
SCALE:		
DRAWN:		
CHECKED:		
APPROVED	:	
SHEET 7 OF	9	

GATE FAB DETAILS

GATE FAB DETAILS

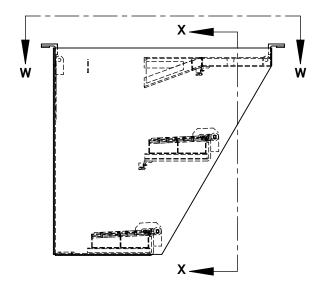


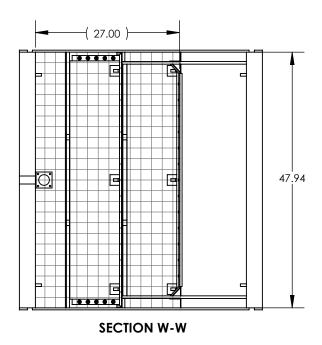




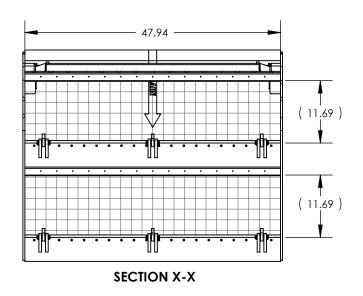


AIRFLOW DETAILS





UNPROTECTED SHAFT OPENING AREA: 2084 IN SQ. AIRFLOW THROUGH VVS @ SECT. X-X: 1121 IN SQ. AIRFLOW THROUGH VVS @ SECT. W-W: 1294 IN SQ.



	-lood £	<u> Break</u>
R	EVOLUTIONARY F	OOD CONTROL
http://www.floodbreak.com		
SCALE:		
DRAWN:		
CHECKED:		
APPROVED):	
SHEET 9 OF	: 9	INITED